

"PHOTO-SENSITIVE ELEMENT FOR ELECTRO-OPTICAL SENSORS  
OPERATING UNDER VARIOUS ILLUMINATION CONDITIONS"

\* \* \* \* \*

FIELD OF THE INVENTION

5     The present invention concerns a photo-sensitive element used in electro-optical sensors, suitable to detect an incident light and to convert it into a correlated electric signal.

10     The photo-sensitive element according to the present invention is used to make electro-optical sensors of a two-dimensional matrix or linear type, which can be used in various electronic devices for artificial vision, such as for example digital video cameras, smart optical sensors or otherwise.

15     The photo-sensitive element according to the invention guarantees a very satisfactory image quality both in conditions of low light and also in the presence of uncontrolled light, hence characterized by variable intensity over a wide interval, for example to make  
20     electro-optical sensors used in the field of automotive automobiles, in security controls, in road safety control and in traffic control.

BACKGROUND OF THE INVENTION

25     Optical sensors are known, consisting of a plurality of photo-sensitive elements, or pixels, able to detect light signals and to transmit them, in the form of electric signals, to a calculator which processes them and obtains images from them which it transmits to display devices; the latter are then able to allow a user to see such  
30     images or information deriving therefrom.

Previously, such optical sensors were made using CCD technology (Charge-Coupled Device), which guarantees a very satisfactory image quality in the presence of a well-controlled illumination, but are not able to operate

optimally in the presence of a light which is greatly differentiated inside the same scene, that is, with an input signal having high dynamics, up to 150 dB.

5     CCDs are also not very versatile from various points of view: they cannot easily be integrated with complex pilot circuits in a single silicon support (called microchip), and it is not possible to arbitrarily select a sub-window inside the matrix sensor.

10     To overcome some of these shortcomings of CCDs, optical sensors have been developed based on the CMOS type silicon technology (Seeger, Graf, Landgraf - "Vision Assistance in Scene with extreme Contrast" - IEEE Micro, vol. 13 page 50, February 1993), which offer a good  
15     result in very differentiated lighting conditions inside the same scene. This result is obtained by means of a conversion on logarithmic scale of the signal inside the photo-sensitive element or pixel.

Such logarithmic conversion, obtained for example by  
20     connecting an MOS type transistor in diode configuration to the photo-sensitive joint, as described in US-A-5,608,204, suffers in any case from the fundamental disadvantage that it supplies a low definition of the image in the event of low illumination. High resolution  
25     images are obtained by means of a linear reading of the photo-sensitive element; this technique, however, has the disadvantage that it does not give the possibility of obtaining good quality images in very differentiated lighting conditions inside the same scene.

30     The Applicant has devised and embodied the present invention to overcome these shortcomings of the state of the art and to obtain further advantages.

#### SUMMARY OF THE INVENTION

The present invention is set forth and characterized

essentially in the main claim, while the dependent claims describe other innovative characteristics of the invention.

5 The purpose of the invention is to achieve a photo-sensitive element for electro-optical sensors which can be integrated into a silicon support element, or substrate, of limited size, by achieving a microchip, which is suitable to supply good quality images at a high  
10 repetition frequency both when there is low light and also in the presence of an input signal characterized by high dynamics.

To be more exact, the purpose of the invention is to obtain an output signal deriving, in conditions of low  
15 illumination, from ~~the linear~~ reading of the linear output of the signal arriving from the photo-sensitive element and, in conditions of high illumination, from reading the logarithmic conversion in tension voltage of the current input signal. In both cases the input signal  
20 must be of a sufficiently high value to allow an efficient processing and good immunity with respect to the electric noises generated by the other components present on the microchip where the photo-sensitive element is installed.

25 In accordance with such purposes the photo-sensitive element according to the present invention consists of a photo-sensitive reception means, such as for example an inversely polarized diode, and a circuit consisting of at least a P-channel MOSFET type transistor, having one  
30 terminal (source/drain) connected to ~~the feed~~ an external voltage and the other connected to the photo-sensitive reception means.

The P-channel transistor has the gate terminal connected to an external ~~circuit~~ signal which allows to

vary the value of the tension voltage applied to be varied.

According to a variant preferred embodiment of the invention, the circuit comprises at least a P-channel transistor and at least an N-channel transistor, having the ~~relative~~ gate terminal connected to an external circuit which allows to vary the value of the tension external voltage applied to be varied. Both the transistors have one of the two terminals (source /drain) connected to ~~the feed~~ said external voltage and the other connected to the photo-sensitive reception means.

According to the invention, the P-channel transistor is used as an ideal switch key, piloted driven with a tension voltage variable between a high voltage feed tension and a low voltage feed tension; according to the gate voltage tension applied, the photo-sensitive element is taken to one of the two possible configurations: reset state if the tension applied voltage is low, integration state if the tension applied voltage is high.

At low light, the N-type transistor is switched off. When light increases over a threshold, it starts to work in linear region, as an active load, causing a logarithmic compression of the photo-detected signal.

~~If present, the N-type transistor is short-circuited during the reset phase by the P-channel transistor, in the integration phase it operates both as a logarithmic conversion circuit of the current photo-generated by the photo-diode under tension, and also as a circuit to polarize the photo-diode, when the illumination is strong, and also as a simple off switch, when the illumination is weak.~~

In a preferential embodiment Typically, the P-channel P-type transistor and the N-channel N-type transistor are of the CMOS type. Moreover, when the P-channel P-type

transistor is used as an ideal switch ~~key~~, the N-channel transistor is able to represent an active load.

A number of N-type transistors variable from 1 to 12 can be used in order to increase by a corresponding value  
5 the logarithmic conversion gain of the current photo-generated by the photo-sensitive reception means.

In a preferential embodiment, the N-channel MOSFET type transistor is polarized by allocating a high ~~tension~~  
voltage on the gate terminal during the reset period, and  
10 a variable ~~tension~~ voltage over ~~its~~ the whole voltage range during the integration period. According to the value of the ~~tension~~ voltage applied during the integration period, it is possible to dynamically vary the duration of the zone of illumination in which the  
15 photo-sensitive element supplies a linear response, with respect to that in which it supplies a logarithmic response.

In another embodiment, the N-channel transistor is ~~piloted~~ driven with a constant ~~tension~~ voltage having a  
20 value included in the ~~possible tension~~ allowed voltage range.

In another preferential embodiment, this structure is completed by an amplification and ~~reading~~ readout circuit made, for example ~~made~~ with two more MOSFET transistors.

25 The configuration with two transistors, one P channel and one N channel, is characterized mainly by the following features:

- it supplies a good image quality even ~~when there is in~~ low light environments luminosity (photo-generated  
30 current) ~~at input~~;
- it has the capacity to detect the light radiation in a wide interval range of intensity, even up to 150 dB;
- it allows to make sensors whose photo-sensitive elements, arranged in linear or matrix structures, are

accessible according to any ~~sub-sampling~~ sub-windowing decided by the user;

- it allows to eliminate reading noise in hardware mode over the whole explorable interval range of illumination, both in the linear detection zone and in the logarithmic detection zone.

If the reset state, as in known implementations, were reached ~~achieved~~ only by means of an N-channel transistor, after the subtraction of the signal detected in the reset state and the signal detected in the integration state, it would be possible to obtain a signal that could be exploited electrically when functioning in the linear zone, but not when functioning in the logarithmic zone. This is because the N-channel transistor, with gate and drain connected to the external voltage feed tension, does not behave like an ideal switch ~~key~~ but like a diode, and therefore the value to which the photosensitive node is set during pilotable terminal of the photo-diode in the reset state is not the external voltage feed, but a value that differs from this voltage depending logarithmically on the incident light ~~depends logarithmically on the illumination present~~. Consequently, after the subtraction of the signal detected in the reset state and the signal detected in the integration state, we have zero information.

Using a ~~P-channel~~ P-type transistor instead of an ~~N-channel~~ N-type transistor we have an ideal behavior, and hence the ~~tension~~ voltage that is set on the photosensitive node pilotable terminal of the photo-diode is the external reference voltage feed tension, irrespective of the intensity of the incident light illumination present. This guarantees both the possibility of obtaining, after the subtraction of the signal detected in reset and in integration conditions, a

value that can be used also when operating ~~functioning~~ in the logarithmic zone, and also the possibility of minimizing noise when operating ~~functioning~~ in the linear zone.

5     Moreover, thanks to the good level of signal generated, we obtain a good level of the signal-noise ratio of the device, and consequently the optimum integration in silicon on a single microchip of the photo-sensitive element, together with devices that process the signal,  
10    in order to achieve small-size sensors and hence limited production costs, highly reliable and able to be used in ~~diverse~~ different applications.

      The ~~functioning~~ functionality of the invention is based on the generation of a current directly proportional to  
15    the incident light on the photo-diode, which, being inversely polarized, has a large emptied zone wherein electron-hole couples are generated. This circuit configuration is particularly suitable to obtain a ~~tension~~ voltage signal in a very wide range ~~interval~~,  
20    thanks to the fact that, in the reset phase, the P-channel transistor allows to polarize the photo-sensitive element at a ~~tension~~ voltage equal to the ~~feed-tension~~ external voltage.

      The presence of the N-channel transistor allows the  
25    photo-sensitive element to detect the light radiation in a wide range ~~interval~~ of light intensity, even up to 150 dB; this is achieved thanks to the possibility of making a logarithmic compression of the high-luminosity signals and the great precision with which the low-luminosity  
30    signals can also be detected.

      When there is strong illumination, the passage from an off-region ~~interdiction~~ zone to a triode zone occurs naturally, thanks to the physical properties of the device.

Given the need to transfer the voltage signal to the read-out circuit ~~signal under tension~~, a third transistor is arranged to perform a first amplification ~~of the signal~~, while a fourth transistor, which can be  
5 selectively enabled, allows to connect the photo-sensitive element to a signal transmission line, called bitline.

Two phases are provided for reading the signal, wherein two different signals are acquired, subsequently  
10 subtracted one from the other. In a preferential embodiment, there is a suitable device able to perform a subtraction and a first amplification. In the first of the two phases, called the integration phase, the information is extrapolated from the photo-sensitive  
15 element from which the signal obtained during the reset phase will be subtracted, ~~which~~ this second signal represents the noise associated with the reading circuit. The reading of the signal can occur simply by enabling the fourth transistor of the pixel that is to be read and  
20 making the subtraction of these two signals. In this way we obtain the signal without the noise introduced by the reading circuit.

This type of pixel can also be used as a purely logarithmic pixel, by definitively fixing the gate of the  
25 P-channel transistor to an high voltage, and that of the N channel, to the external voltage ~~feed tension~~. In this case, it will be possible to do a continuous reading of the pixel matrix without waiting for integration times before obtaining the output signal, but it will be  
30 necessary to give up the hardware correction of the noise, which correction will have to be carried out in any case outside the chip in order to obtain good level images.

~~In another embodiment, the P-channel transistor can be~~



~~excluded by polarizing its gate to the feed tension, and only the N-channel MOSFET type transistor is acted on, which will be polarized by allocating high tension on the gate terminal during the reset period and a tension which~~  
5 ~~can vary over its whole range during the integration period. In this case however, it will be possible to correct the noise in hardware mode, by means of subtraction, only in the interval wherein the sensor responds in linear mode.~~

10 BRIEF DESCRIPTION OF THE DRAWING DRAWINGS

These and other characteristics of the present invention will be apparent from the following description of a two preferential ~~form~~ forms of embodiment, given as a non-restrictive example with reference to the attached  
15 Figures 1 and 2 ~~drawing~~ which shows an electric diagram of a photo-sensitive element according to two alternative embodiments the present invention.

DETAILED DESCRIPTION OF A FORM OF PREFERENTIAL EMBODIMENT  
OF THE INVENTION

20 With reference to the attached ~~drawing~~ drawings, and particularly to Figure 1, a photo-sensitive element or pixel 10 according to the present invention consists of an inversely polarized diode 11 defining a photosensitive node 25, two transistors, respectively a first 21 of the  
25 P-channel type and a second 22, of the N-channel type, to polarize the photo-diode, and an amplification and reading circuit 20 comprising two transistors, respectively third 23 and fourth 24.

In a preferential embodiment ~~Typically~~, the first 21  
30 and the second 22 transistors are of the CMOS type. When the first transistor 21 is of the P-channel type, it is able to represent an ideal switch ~~key~~, and when the second transistor 22 is of the N-channel type it is able to represent an active load. The number of N-channel type

transistors may vary from 1 to 12 in order to increase by a corresponding value the logarithmic conversion gain of the current photo-generated by the polarized diode 11.

5 The pixel 10 is of the type able to detect light of a wavelength between 400 and 1000 nm and an intensity which varies in an range interval of at least 8 decades, between  $10^{-5}$  and  $10^3$  W/m<sup>2</sup>, and is able to constitute the single cell of a multiple cell matrix sensor made entirely with CMOS technology and hence able to be  
10 integrated in a chip.

The diode 11 is made by a joint junction between an N-type insulated diffusion, medium doped, which can be achieved by means of Nwell, or strongly doped, achieved by means of an N+ diffusion, and the silicon substrate  
15 which is weak doped P. The interface area between the two parts of the diode is emptied of free charges loads and characterized by the presence of an internal electric field which can be increased by inversely polarizing the diode even from outside. To this purpose a mass ground  
20 contact has been put in the structure, in to polarize the substrate and the N-type diffusion remains insulated or is connected to a positive tension voltage according to the state of the two transistors 21 and 22 which are piloted driven externally through the signal lines 26 and  
25 27.

The substrate P, which represents a common point for the N-channel transistors, weakly doped, is mass polarized to ground. The P-channel transistor is made inside a deep diffusion achieved by means of a Nwell. The  
30 latter is polarized to a tension voltage which, according to the embodiment, can be the feed tension or the tension of its source.

In the emptied zone, the light generates electron-hole pairs, which are separated from the electric field of at

the junction joint, giving origin to a current directly proportional to the incident light.

During the reset phase, the first P-channel transistor 21 is put in a conduction state by putting the signal 27 at a low tension voltage (preferably ground mass); in this way the photosensitive node 25 is polarized to the feed-tension external voltage.

During the integration phase the signal 27 is taken to a high tension voltage so that the first transistor 21 is switched off ~~enters an interdiction zone~~.

The signal 26 is put at a fixed tension voltage between a minimum and a maximum. The minimum value is represented by a tension voltage equal to the threshold tension of the transistor; this guarantees that the so-called "blooming" effect is excluded. The maximum value is represented by the supply voltage ~~feed-tension~~ or, in extreme cases, by an external superfeed.

By varying this tension voltage we will also vary the interval range of illumination in which the pixel behaves in a linear mode ~~manner~~ with respect to that in which it behaves in logarithmic mode ~~manner~~.

Let us consider the two extreme cases:

- if the tension voltage is fixed at the minimum value expected, we shall have a completely linear behavior;
- 25 - if the tension voltage applied through the line 27 is the maximum, the behavior will be only logarithmic. In fact, in this case, the second transistor 22 will be forced to work in a so-called sub-threshold region regime, ~~that is,~~ and it imposes a logarithmic type relation between the tension voltage at the photo-sensitive node 25 and the photo-generated current.

The diode 11 occupies about 40% of the total surface of the pixel 10, and has a good conversion efficiency throughout the whole spectrum of the visible and nearby

infra-red light. In fact, as a result of the characteristics of the photo-diode, particularly the depth of the junction joint and the level of doping of the Nwell diffusion and the substrate P, the pixel 10 ~~has~~  
5 ~~maximum sensitivity~~ is sensitive to radiations in the nearby infra-red, between about 800 and about 1000 nm, because this radiation is composed of photons of energy suitable to penetrate the silicon and reach the emptied area of the photo-diode and there ~~generate~~ generates  
10 pairs of electric charges ~~loads~~.

The amplification and reading circuit 20 substantially consists of a third transistor 23 and a fourth transistor 24, each of which has its own specific function.

The transistor 23, made according to the known  
15 configuration called ~~tension follower~~, or common drain or source follower, achieves the first stage of ~~current~~ voltage amplification of the signal, transferring the ~~tension~~ voltage present on the photo-sensitive node 25 to the drain of the fourth transistor 24, with a gain in  
20 ~~tension~~ voltage near to one; enabling the fourth transistor 24 allows to connect the pixel 10 with an output line 28 (called bitline) with the advantage of transferring the ~~tension~~ voltage of the photo-sensitive node 25 to the bitline without losses, something which  
25 would not be possible in the absence of the amplification transistor 23.

The pixels 10 made in this way are organized in a two-dimensional matrix for the vision of complete scenes, but every ~~sub-sampling~~ sub-windowing of the matrix into  
30 subsets is possible.

A second configuration of the pixel, disclosed in Figure 2, ~~not shown here~~, is possible. In this second configuration, the polarity of the diode is inverted, all the N-channel type transistors (such as 22, shown in Fig.

1) are replaced by P-channel type transistors (such as 220, shown in Fig. 2), the P-channel type transistor 21 (Shown in Fig. 1) is replaced by an N-channel type transistor 210 (shown in Fig. 2), while the third and  
5 fourth transistors 230,240 (of amplification and reading circuit 200) are of the p-channel type. The positive feed terminals and the mass are inverted. This configuration has a very similar functioning to that of the configuration described above.

10 In order to be able to read a matrix, we have to wait a certain time needed for integration; this is in the range of some microseconds. The integration time is another factor that affects the type of signal received, linear or logarithmic: for short times we will mainly have  
15 linear responses, while for longer times the response in most cases will be logarithmic.

Thanks to the fact that the signal is detected at two different moments, it is performed in hardware mode, by means of subtraction of the two signals, the correction  
20 of the reading noise, both in linear and logarithmic mode. This correction is possible thanks to the presence of the P-channel transistor 21 which functions as an ideal ~~key~~or switch and allows to eliminate the "settling time down" error which occurs if only ~~the~~ N-channel  
25 transistors ~~is~~ are used. The "settling time down" error is due to the fact that the N-channel transistor uses a certain time before taking the pixel from the value immediately after transition, which depends on the value from which it starts, to the final reset ~~tension~~ voltage;  
30 this time is typically more than the reset time. This causes a certain uncertainty on the value obtained after subtraction of the reset signal and the integration signal, and hence additional noise. Moreover, due to the fact that the N transistor does not behave ideally, the

final reset value depends in any case in logarithmic mode on the light present.

Alternatively the pixel can be used as a purely logarithmic pixel; in this case, the current is  
5 continually transformed into ~~tension~~ voltage and the signal can be read at any moment whatsoever, with a frequency of reading which can even reach 20 MHz, identifying any pixel 10 in the matrix. In order to read, it is sufficient to enable the fourth transistor 24, by  
10 means of a signal carried through the selection line 29, and to connect the corresponding output line 28 to a global line, which takes the signal to an amplifier and subsequently to an analogical-digital converter, which are not shown in the drawing.

15 If the pixel is used in its original configuration, it is also necessary to introduce an amplification stage on the level of the columns of the pixel matrix which makes a subtraction of the reset signal and the integration signal and a first amplification; this component is not  
20 shown in the drawing either.

A standard CMOS type technology can be used to make the sensor, that is, a process to make the microelectronic circuits in silicon, in order to obtain photo-sensitive elements with satisfactory electro-optical  
25 characteristics without having to develop a dedicated technology.